



**S631  
Deep Insert**

**S632  
Standard Insert**

**S633  
Shallow Insert**

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/64$   
ANGULAR: MACH  $\pm$  BEND  $\pm$   
TWO PLACE DECIMAL  $\pm .010$   
THREE PLACE DECIMAL  $\pm .005$

INTERPRET GEOMETRIC  
TOLERANCING PER:

MATERIAL  
**Silicone Rubber A-35**  
FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	KP	5/5/2010
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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PROHIBITED.

**Sullivan Products**

TITLE:  
**Silicone Starter  
Cone Inserts- color**

SIZE	DWG. NO.	REV
<b>A</b>		<b>1</b>
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1